

**120
YEARS**

1898-2018

packaging

hot melt adhesives

experience performance from our
hot melt adhesives for 'end of line'
packaging applications

waxes | adhesives | dispersions

 **paramelt**

experience. performance.

hot melt adhesives for 'end of line' packaging applications

Applications & Properties Selection Chart

		Viscosity (cPs @ °F)	Open Time	Set Speed	Color	Application Temp °F	General Purpose	Freezer Grade	Difficult Surfaces	Hot Fill	Sift Proof	Coated Board	High Tack
PLASTOMELT EVA	9473	940 @ 350	Short	Fast	Yellow	300 - 355	●●●	●●	●			●●	●●
	LM 250	920 @ 250	Medium	Fast	Yellow	235 - 275	●●●	●			●●		
	LM 120	1500 @ 265	Short	Fast	Yellow	250 - 300	●●●	●	●		●●		●
	9066	1100 @ 325	Medium	Medium	Yellow	300 - 350	●●	●●●			●	●	●●
	9679	1200 @ 325	Short	Fast	White/Clear	300 - 350	●●●	●●	●	●●		●●	●●
EXCELTA METALLOCENE	704	1050 @ 350	Short	Fast	Off White	320 - 370	●●	●●●			●		●
	844	1025 @ 350	Short	Fast	White/Clear	320 - 370	●●	●●●		●	●		●●
	804 LV	1300 @ 350	Short	Fast	White/Clear	320 - 370	●●●	●●●		●●	●		●●
	804 Plus	2200 @ 360	Short	Fast	White/Clear	340 - 380	●●	●●●		●●●	●		●
	860	1300 @ 350	Long	Medium	White/Clear	320 - 370	●●	●●●	●●●	●●	●	●●●	●●●
	861	850 @ 295	Medium	Fast	White/Clear	270 - 320	●●	●●●	●●●		●●●	●●	●●

If you don't see a particular need you have, we have many more formulations targeting specific process and performance properties.



Paramelt USA

2817 McCracken Street, Muskegon, MI 49441
12651 Elmwood Avenue, Cleveland, OH 44111
2628 River Avenue, Rosemead, CA 91770
t +1 231 759 7304

Paramelt Europe

Costerstraat 18, 1704 RJ Heerhugowaard
The Netherlands
t +31 72 57 50 600

Paramelt Asia

109 Sutong Road, Suzhou Industrial Park
Suzhou, Jiangsu 215021, China
t +86 512 6761 6618

www.paramelt.com

The Paramelt "Partnership In Performance" Support Program

Let our experts come into your plant and fully audit, support and train you and your staff on how best to use adhesives!

Initial audits of your process

- Process efficiency reviews to identify opportunities to improve or optimize gluing applications.
- Current "Cost Per Package" audits to establish baseline.
- Review of best fit adhesive technology options discussing benefits of each.
- Adhesive equipment technology overview, options and maintenance recommendations.

Adhesive testing and evaluation

- Laboratory bond screen analysis to confirm adhesive/substrate compatibility and performance to application demands.
- Free evaluation sample material.
- Support at site for all lab and production trials.

- Can perform and/or provide on-site training for pre-trial equipment cleaning, flushing, and conversion to new sample material if needed.
- Post-trial support to review and interpret results and impressions.

Conversion to New Adhesive and on-going customer support

- We perform and provide training for equipment cleaning, flushing, and PM Service before, during, and after conversion to new material.
- Efficiency audits on a periodic basis including cost-per-package checks to ensure quality, efficiency, and savings are maintained.
- Periodic on-site Operator and new employee Process Quality Trainings.

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