packaging **paper & board converting**

envelopes

water-based adhesives for envelope applications

Experience performance from our **envelope adhesives product range**

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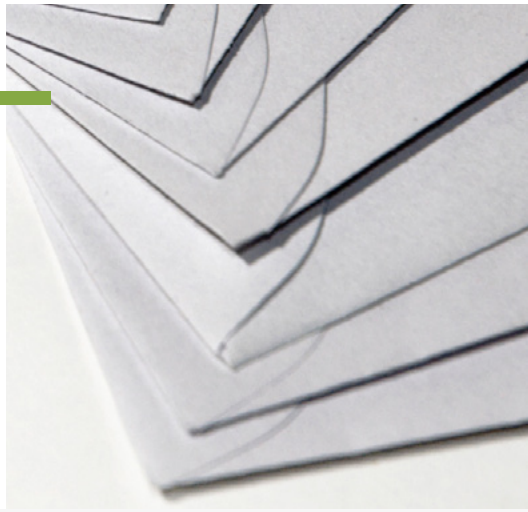
experience. performance.

In manufacturing envelopes, adhesives are used for gluing the side seams, the bottom flap and for gluing the window film to the paper. Also, a pressure sensitive or remoistenable adhesive is applied to the upper-flap so the envelope can be sealed after being filled. We offer products for all aspects of the production of envelopes.



	Product	Type	Colour	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description
Gumming	**Enziflex PC 19**	Acrylic	White	67 V35 : 66	1050 V35 : 3500	Segment	Acrylate-based Pressure Sensitive Adhesive for Strip lock seal application.
	Enziflex X 100	PVAc / Dextrine	Yellow	66	3500	Roller	Homopolymer-based remoistenable gumming adhesive. Faster setting time than Enziflex X 120, also suitable on recycled paper.
Side Seam	**Enziflex L 134**	PVAc	White	58	1000	Nozzle	Homopolymer-based side seam adhesive suitable for nozzle application.
	Enziflex 337	PVAc	White	49	3500	Roller / Segment	Homopolymer-based side seam adhesive. Low splashing behavior.
Window	**Enziflex K 6358**	VAE	White	62	1000	Segment	Copolymer-based window patch adhesive. Suitable for PS, glassine and some OPP foils. Suitable for all W+D machines (sheet / roller fed).

* Dry solids measured according to ISO 3251, for detailed information refer to the TDS.
** Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.

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