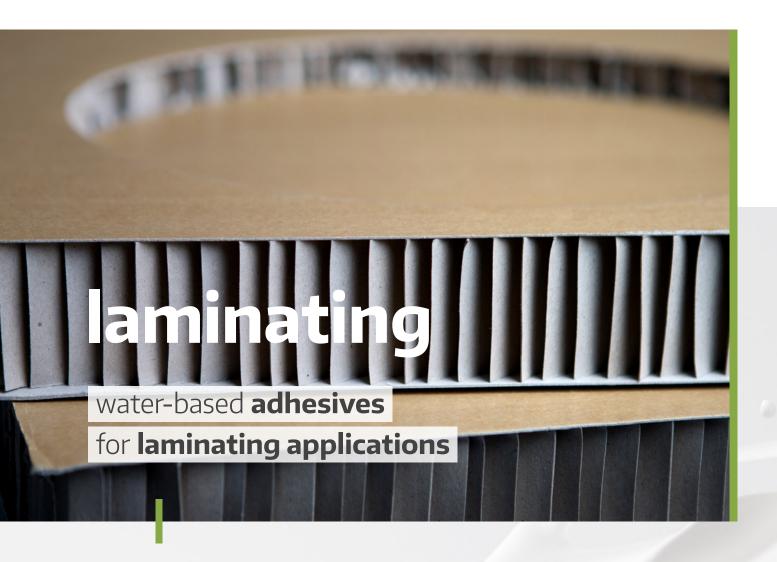


packaging paper & board converting



Experience performancefrom our water-based adhesives
for laminating applications



Cardboard, corrugated or solid, is often laminated with paper, film or another material for use in a wide variety of end applications. Wet tack and bond strength are important adhesive properties in order to get proper lamination results. Paramelt produces a range of adhesives for paper- or foil-to-board lamination.



	Product	Туре	Colour	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description
Standard Lamination	Enziflex K 6434 V20	PVAc	Off-White	45	2000	Roller	Homopolymer-based adhesived used for the lamination of Paper on (corrugated) cardboard. All-around product.
	Enziflex K 6430 V20	PVAc	White	46	2000	Roller	Homopolymer-based adhesive used for the lamination of paper on (corrugated) cardboard, where good water resistance is required.
	Latyl P 510 [AS]	PVAc	Off-White	48	4000	Roller	Homopolymer-based adhesive for the lamination of paper on cardboard. Suitable for high speed machines. Fast setting time. [AS] variant not suitable for foaming equipment.
	Enziflex K 6455	PVAc	White	64	3000	Roller	Paper on cardboard lamination. Sheet fed (Stock, Lamina, Tunkers) or roll fed (Assitrade). Good flatness, great machinability (good film forming, less splashing).
Specialties	Latyl P 608 A	VAE	White	55	3300	Roller / Nozzle	Copolymer-based adhesive for the lamination of PVC / PP foil on cardboard (e.g. perfume boxes).
	Enziflex K 6688	VAE	White	58	7500	Roller / Segment	Copolymer-based adhesive for the lamination of PVC / PP foil on cardboard (e.g. folder production). Suitable on Hörauf machines. Fast setting time.

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Information and details given in this document, particularly any recommendations for application and use of our products are based on careful laboratory tests and prevailing practical experience and are believed to be correct at time of publication. For more information: paramelt.com/disclaimer

waxes adhesives coatings



^{*} Dry solids measured according to ISO 3251, for detailed information refer to the TDS.

^{**} Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.