



packaging **paper & board converting**

laminating

water-based **adhesives**

for **laminating applications**

Experience performance
from our **water-based adhesives**
for **laminating applications**

○ waxes adhesives coatings

 **paramelt**
experience. performance.

Cardboard, corrugated or solid, is often laminated with paper, film or another material for use in a wide variety of end applications. Wet tack and bond strength are important adhesive properties in order to get proper lamination results. Paramelt produces a range of adhesives for paper- or foil-to-board lamination.



	Product	Type	Colour	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description
Standard Lamination	Enziflex K 6434 V20	PVAc	Off-White	45	2000	Roller	Homopolymer-based adhesive used for the lamination of Paper on (corrugated) cardboard. All-around product.
	Enziflex K 6430 V20	PVAc	White	46	2000	Roller	Homopolymer-based adhesive used for the lamination of paper on (corrugated) cardboard, where good water resistance is required.
	Latyl P 510 [AS]	PVAc	Off-White	48	4000	Roller	Homopolymer-based adhesive for the lamination of paper on cardboard. Suitable for high speed machines. Fast setting time. [AS] variant not suitable for foaming equipment.
	Enziflex K 6455	PVAc	White	64	3000	Roller	Paper on cardboard lamination. Sheet fed (Stock, Lamina, Tunkers) or roll fed (Assitrade). Good flatness, great machinability (good film forming, less splashing).
Specialties	Latyl P 608 A	VAE	White	55	3300	Roller / Nozzle	Copolymer-based adhesive for the lamination of PVC / PP foil on cardboard (e.g. perfume boxes).
	Enziflex K 6688	VAE	White	58	7500	Roller / Segment	Copolymer-based adhesive for the lamination of PVC / PP foil on cardboard (e.g. folder production). Suitable on Hörauf machines. Fast setting time.

* Dry solids measured according to ISO 3251, for detailed information refer to the TDS.

** Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.

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