



packaging **paper & board converting**



bags & sacks

water-based **adhesives**

for **bags and sacks applications**

Experience performance
from our **water-based adhesives**
for **bags and sacks applications**

○ waxes adhesives coatings

 **paramelt**
experience. performance.

Both for the production of single- and multi-wall paper bags, we offer a full range of adhesive products. Highly viscous, paste adhesives for bottom-gluing, nozzle-applied side seam adhesives, but also adhesives for window gluing and handle or liner attachment are part of our portfolio.



		Product	Type	Colour	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description
Multi-Wall Bags	Paper to Film	Enziflex PC 19	Acrylic	White	67	1050	Segment	Acrylate-based Pressure Sensitive Adhesive for glueing (corona) treated Polyethylene/high density Polyethylene.

Single - Wall Bags	Side Seam	Multicollix P 104 B	PVAc / Starch	White	22	3500	Nozzle / Wheel	Starch-based side seam adhesive for untreated or slightly treated paper.
		Latyl PZ 53	PVAc	White	50	2400	Nozzle / Wheel	Homopolymer-based adhesive for the top seam of flour bags or side seam of single wall bags, high setting speed.
		Enziflex K 6750 V40	PVAc	White	32	4000	Nozzle / Roller	Homopolymer-based adhesive for the side seam of single wall bags, slow setting time. Suitable for multi-beam nozzles.
		Enziflex K 6511	VAE-Acryl	White	55	2000	Segments	Terpolymer-based adhesive for gluing PVC, PS, OPP foils on paper bags.
	Bottom Paste	Multicollix P 104 N3	Starch	Off-White	20	47000***	Segments	Starch-based bottom paste adhesive for untreated paper.
		Latyl Z 50	Starch	White	25	44000***	Segments	Starch-based bottom paste adhesive for treated paper.
		Enziflex K 6511 BP	VAE-Acryl	White	58	25000***	Segments	Terpolymer-based bottom paste adhesive specially developed for single-wall bags with window / coated, lacquered and paraffin coated paper.

Paraffin Bags	Side Seam	Latyl Z 112 L	PVAc	White	28	5500	Nozzle / Wheel	Homopolymer-based side seam adhesive for the paraffin coated single wall bags.
	Bottom Paste	Latyl Z 106 B	PVAc	White	25	50000***	Segments	Homopolymer-based bottom paste adhesive for the paraffin coated single wall bags.

* Dry solids measured according to ISO 3251, for detailed information refer to the TDS.

** Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.

*** Viscosity measured according to ASTM D2556, for detailed information refer to the TDS.

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