



Bags & sacks

Water-based adhesives for bags and sacks applications

Formulating solutions. Together.

Both for the production of single- and multi-wall paper bags, we offer a full range of adhesive products. Highly viscous, paste adhesives for bottom-gluing, nozzle-applied side seam adhesives, but also adhesives for window gluing and handle or liner attachment are part of our portfolio.

Product		Type	Color	Solid Content* (%)	Viscosity** @20°C (mPa.s)	Application	Description	
Multi - Wall Bags	Paper to Film	Enziflex PC 19	Acrylic	White	67	1050	Segment	Acrylate-based Pressure Sensitive Adhesive for glueing (corona) treated Polyethylene/ high density Polyethylene.
Single - Wall Bags	Side Seam	Multicollix P 104 B	PVAc / Starch	White	22	3500	Nozzle / Wheel	Starch-based side seam adhesive for untreated or slightly treated paper.
		Latyl PZ 53	PVAc	White	50	2400	Nozzle / Wheel	Homopolymer-based adhesive for the top seam of flour bags or side seam of single wall bags, high setting speed.
		Enziflex K 6750 V40	PVAc	White	32	4000	Nozzle / Roller	Homopolymer-based adhesive for the side seam of single wall bags, slow setting time. Suitable for multi-beam nozzles.
	Enziflex K 6511	VAE-Acryl	White	55	2000	Segments	Terpolymer-based adhesive for gluing PVC, PS, OPP foils on paper bags.	
	Bottom Paste	Multicollix P 104 N3	Starch	Off-White	20	47000***	Segments	Starch-based bottom paste adhesive for untreated paper.
		Latyl Z 50	Starch	White	25	44000***	Segments	Starch-based bottom paste adhesive for treated paper.
Enziflex K 6511 BP		VAE-Acryl	White	58	25000***	Segments	Terpolymer-based bottom paste adhesive specially developed for single-wall bags with window / coated, lacquered and paraffin coated paper.	

* Dry solids measured according to ISO 3251, for detailed information refer to the TDS.

** Viscosity measured according to ISO 2555 ("Brookfield"), for detailed information refer to the TDS.

*** Viscosity measured according to ASTM D2556, for detailed information refer to the TDS.

We are Paramelt

When your products depend on the consistent performance of waxes, adhesives, and coatings, reliability becomes essential. Today's manufacturing challenges, from supply chain volatility to increasing regulatory and sustainability demands, require partners who respond with certainty and expertise. Many of the world's most trusted brands rely on Paramelt for dependable quality, secure supply, and deep formulation knowledge in demanding applications. We collaborate closely, support your goals, and help you move forward.

We listen, adapt and deliver!

Paramelt B.V.

Costerstraat 18
1704 RJ Heerhugowaard
The Netherlands
t +31 72 57 50 600

Paramelt Veendam B.V.

Adriaan Tripweg 25
9641 KN Veendam
The Netherlands
t +31 59 86 62 500

Enziflex™ and Latyl™ are trademarks of Paramelt.

Information and details given in this document, particularly any recommendations for application and use of our products are based on careful laboratory tests and prevailing practical experience and are believed to be correct at time of publication. For more information: paramelt.com/disclaimer